

# MICROBORE INTEGRAL SHANK GEAR ADJUST BORING BARS



Taper Shank

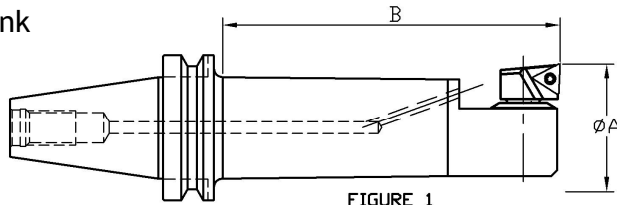


FIGURE 1  
TRIANGULAR INDEXABLE

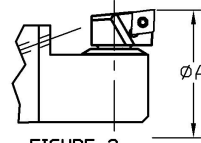


FIGURE 2  
RHOMBODIAL INDEXABLE

Boring Bar Details									
Boring Range		B Min	Cartridge Unit	Insert Type		Boring Bar Order Reference No.			
A				Fig.	Insert	BT (MAS403)		DIN 69871	
Min	Max					BT40	BT50	DIN40	DIN50
23.0	27.5	108	M022BS095T06-50GA	1	TC__06T1__	BT40-GA23A-130	BT50-GA23A-130	DIN40-GA23A-130	DIN50-GA23A-130
			M022BS095C06-50GA	2	CC__0602__				
27.0	36.0	108	M022-0L095T06-50GA	1	TC__06T1__	BT40-GA27A-130	BT50-GA27A-130	DIN40-GA27A-130	DIN50-GA27A-130
			M022-0L095C06-50GA	2	CC__0602__				
36.0	46.0	128	M032-0L095T06-50GA	1	TC__06T1__	BT40-GA36A-150	BT50-GA36A-150	DIN40-GA36A-150	DIN50-GA36A-150
			M032-0L095C06-50GA	2	CC__0602__				
46.0	53.5	138	M052BS095TC-50GA	1	TC__1102__	BT40-GA46A-160	BT50-GA46A-160	DIN40-GA46A-160	DIN50-GA46A-160
			M052BS095C06-50GA	2	CC__0602__				
53.0	67.0	138	M052-1L095TC-50GA	1	TC__1102__	BT40-GA53A-160	BT50-GA53A-160	DIN40-GA53A-160	DIN50-GA53A-160
			M052-1L095C06-50GA	2	CC__0602__				
67.0	93.0	158	M052-0L095TC-50GA	1	TC__1102__	BT40-GA67A-180	BT50-GA67A-180	DIN40-GA67A-180	DIN50-GA67A-180
			M052-0L095C06-50GA	2	CC__0602__				
93.0	134.5	158	M072-0L095T06-100GA	1	TC__1102__	BT40-GA93A-180	BT50-GA93A-180	DIN40-GA93A-180	DIN50-GA93A-180
			M072-0L095C09-100GA	2	CC__09T3__				

STANDARD MICROBORE GEAR ADJUST ACCESSORIES				
	Sold only as a set.			
IDENTIFY REQUIRED SPARES FROM THE UNIT SIZE				
UNIT SIZE	WORM	SPACER	SNAP RING	G.A. WRENCH
M022	NR2821 SPARES SET			2842
M032	NR3821 SPARES SET			
M052	NR5821 SPARES SET			
M072	NR7821 SPARES SET			5842

MICROBORE STRONGLY ADVISE THAT ANY RECONDITIONING WORK ON GEAR ADJUST BORING BARS OR BORING RINGS IS CARRIED OUT BY FACTORY TRAINED TECHNICIANS.