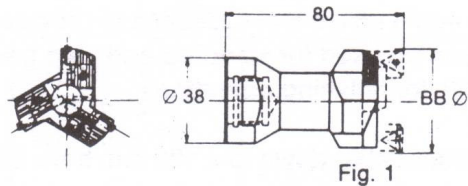


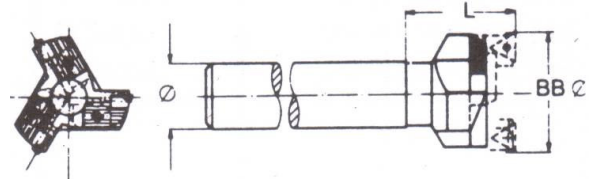
METRIC TRIBORE BORE SIZE 48MM TO 64 MM

TRIBORE Boring Heads



To suit 2220 adaptors

TRIBORE On straight shank



For use in 25mm Endmill Adapters

Boring Range	Part No.	L	Fig	Kg	Boring Range	Part No.	Ø	L	Kg
48-56	MDP48-80	80	1	0.4	48-56	ZS25MDP48-215	25	42	0.8
56-64	MDP56-80	80	1	0.5	56-64	ZS25MTP56-215	25	45	0.9

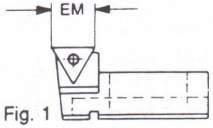
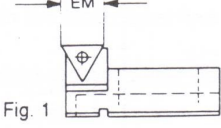
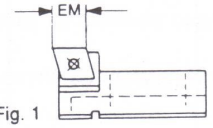
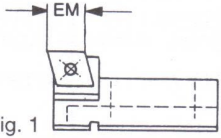
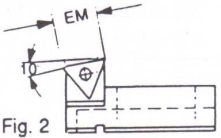
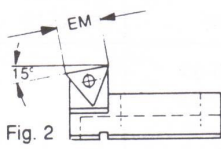
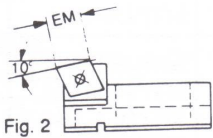
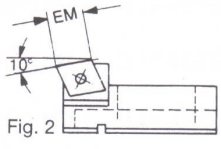
ADAPTERS TO SUIT BORING HEADS

BORING HEAD ADAPTERS ME - FC ALL COMBINATONS				BORING HEAD ADAPTERS 40BT & 50BT MAS 403				BORING HEAD ADAPTERS M40CT, M50CT, ISO50V TO DIN69871, ISO7388/1 ANSI, METRIC CAT			
PART NO.	L	Fig	Kg	PART NO.	L	Fig	Kg	PART NO.	L	Fig	Kg
*40**2220-25	25	1	1.1	40BT2220-40	25	1	1.1	M40CTADA2220-25	25	1	1.1
*40**2220-100	100		1.7	40BT2220-100	100		1.7	40-ADA2220-100	100		1.7
*40**2220-160	160		2.3	40BT2220-160	160		2.3	40-ADA2220-160	160		2.3
*50**2220-25	25	1	3.7	50BT2220-40	25	1	3.7	50-ADA2220-25	25	1	3.7
*50**2220-100	100		4.2	50BT2220-50	100		4.2	50-ADA2220-100	100		4.2
*50**2220-160	160		4.7	50BT2220-100	160		4.7	50-ADA2220-160	160		4.7
				50BT2220-160							

*input M for Metric omit for imperial drawbar

** Replace with FC ME or M

INSERT HOLDERS

INSERT HOLDERS FOR NEGATIVE RAKE PINLOCK SIO INSERTS				INSERT HOLDERS FOR ZERO RAKE CENTRE SCREW ISO INSERTS				STELLRAM INSERT HOLDERS				INSERT HOLDERS FOR ZERO RAKE CENTRE SCREW ISO INSERTS			
 Fig. 1				 Fig. 1				 Fig. 1				 Fig. 1			
 Fig. 2				 Fig. 2				 Fig. 2				 Fig. 2			
INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig	INSERT HOLDER	INSERT	E M	Fig
MTP28-1TL MTP28-107TL MTP28-1TL10	TNMM1103.. TNMG1103..		1 1 2	MTP28-1TC MTP28-107TC MTP28-1TC15	TCMT1102..		1 1 2	MTP28-1EV MTP28-107EV MTP28-1EV10	EPMT08M3.. EPMX08M3..	8.2	1 1 2	MTP28-1CC MTP28-107CC MTP28-1CC10	CC...0602	6	1 1 2

3 insert holders required for Tribore heads (Also see step boring)

SPARE PARTS

INSERT HOLDER			INSERT SCREW	INSERT KEY
MTP28-1TL	MTP28-107TL	MTP28-1TL10	NLM23	T6
MTP28-1TC	MTP28-107TC	MTP28-1TC15	5513-020-03	T7
MTP28-1EV	MTP28-107EV	MTP28-1EV10	D4008	T15
MTP28-1CC	MTP28-107EV	MTP28-1CC10	C2506	T7

TRIBORE HEAD	ADJUSTMENT SCREW	SPRING WASHER	LOCKSCREW
MDP48-80 MDP56-80 ZS25MDP48-215 ZS25MDP56-215	MTP28-2	MTP28-15	M5X20

(Adjustment screws move the insert holders in and out.)

(The lock screws hold the insert holder onto the boring head)