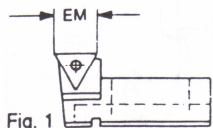
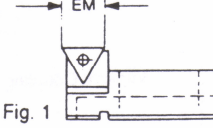
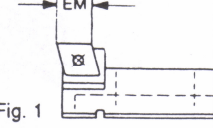
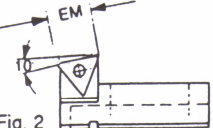
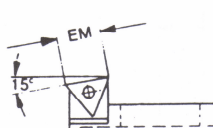

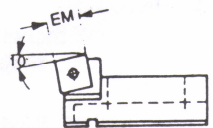




INSERT HOLDERS Ø135-300mm

INSERT HOLDERS FOR NEGATIVE RAKE PIN LOCK ISO INSERTS				INSERT HOLDERS FOR ZERO RAKE CENTRE SCREW ISO INSERTS				STELLRAM INSERT HOLDERS			
 Fig. 1				 Fig. 1				 Fig. 1			
 Fig. 2				 Fig. 2				 Fig. 2			
 Fig. 3				 Fig. 3				 Fig. 3			
INSERT HOLDER	INSERT	E M	FIG	INSERT HOLDER	INSERT	E M	FIG	INSERT HOLDER	INSERT	E M	FIG
MTP135-1TL MTP135-107TL MTP135-1VL	TNMM2204.. TNMG2204.. SNMM1906..	22 19	1 1 3	MTP135-1TC MTP135-107TC MTP135-1TC15 MTP135-1SC10	TCMT16T3.. SCMT1505..	16 15.8	1 1 2 3	MTP135-1EV MTP135-107EV MTP135-1EV10	ECMT16M6.. ECMX16M6..	16.4	1 1 2

2 insert holders required for Twinbore heads (Also see step boring)

SPARE PARTS

INSERT HOLDER			INSERT SCREW	SEAT	INSERT KEY
MTP135-1TL	MTP135-107TL	MTP135-1VL	NLM46	ITSN433	T15
			NLM19.05	ISSN322	
MTP135-1TC	MTP135-107TC	MTP135-1TC15	5513-020-01	-	T15
		MTP135-1SC10	214.80073	-	
MTP135-1EV	MTP135-107EV	MTP135-1EV10	A5016	-	T15

TWINBORE HEAD	ADJUSTMENT SCREW	SPRING WASHER	LOCKSCREW
MTP135-85	MTP135-2	MTP135-15	M12X40
MTP190-85			
MTP245-85			

(Adjustment screws move the insert holders in and out.)

(The lockscrews hold the insert holder onto the boring head)